



Bayerische Heilmittel
Wissenschaften GmbH

GUMMILAB™

**Private Label & Contract Manufacturing
Platform for Functional Gummies &
Jelly Beans**





YOUR PRODUCT DESERVES MORE THAN A MANUFACTURER.

It deserves a strategic partner who understands your vision, structures your ideas, and delivers with precision **so you can focus on building your brand.**

Bringing a product to market requires the right balance between ambition, quality, and reliability. At **BHW Bayerische Heilmittel Wissenschaften GmbH**, we support you at every stage of development, whether you need targeted assistance or a fully integrated, end-to-end solution.

From concept and formulation to manufacturing, packaging, and logistics, our approach is flexible and tailored to your needs. You decide the level of involvement, **we ensure excellence at every step.**

Working behind the scenes, we combine German expertise, scientific rigor, and operational efficiency to bring your product to life, seamlessly, consistently, and in alignment with your strategy.



WE ARE A PERFECT MATCH!

YOUR PRODUCT – WITHOUT DETOURS.

Developing a product doesn't have to mean starting from scratch. With **BHW GummiLab** you choose between proven product concepts and tailored solutions – and we guide you through each step.

1

Define your shape

Create strong recognition with proven standard forms – or design a custom mould that makes your product stand out.

2

Set your colour

Work with naturally derived colour shades – selected to match your formulation and brand look.

3

Choose your function

Decide on your product's benefit: select from market-proven formulas or customise active ingredients and dosage to your needs.

4

Select your flavour

Use natural, fruit-based profiles – perfectly balanced with your formulation and target group.

5

Finalise your packaging

Choose the format that fits your logistics and retail goals – from jars and pouches to give-away units, branded to match.



Bayerische Heilmittel
Wissenschaften GmbH



From shape and flavour to function and format, we help you define what works best for your brand.

With a structured process and production-ready options, we reduce complexity and get your product ready for market. From proven to custom – every step is structured, scalable and made to fit.

START YOUR PRODUCT NOW

1. DEFINE YOUR SHAPE

The shape of your gummies supports product differentiation and consumer trust. Choose from our proven standard forms – or request a custom shape tailored to your formulation and brand positioning.



TECHNICAL SPECIFICATIONS:

final weight per Gummie: 2,5g (+/- 10%) | sugar based or sugar free | 100% vegan | colour, taste and recipe individually custom



2. COLOUR BUILDS BRAND PERCEPTION.

Colour strengthens product appeal and brand consistency.

We use only natural colouring agents – from spirulina to turmeric – selected to match your recipe and tone.

Artificial colours available on request.

Formulated, tested
and ready to launch.
It's all set – just start.

3. CHOOSE YOUR FUNCTION

MULTIVITAMIN*

	Kids	Adults
Ingredients	per serving size (1)	per serving size (2)
Vitamin A	400 mcg	400 mcg
Vitamin C	20 mg	40 mg
Vitamin D3	2,5 mcg	5 mcg
Niacin	4 mg	8 mg
Pantothenic acid	3 mg	6 mg
Vitamin E	3 mg	6 mg
Vitamin B6	0,7 mg	1,4 mg
Folic acid	50 mcg	100 mcg
Zinc	625 mcg	1,25 mg
Biotin	18,5 mcg	37 mcg
Iodine	7,5 mcg	15 mcg
Vitamin B12	0,75 mcg	1,5 mcg

*standard colour: red
standard flavour: raspberry

MELATONIN*

Ingredients	per serving size (1)
Melatonin	0,5 – 3 mg
Vitamin B6	1,4 mg
Lavender	30 mg
Valerian	10 mg

*standard colour: dark red | orange
standard flavour: black currant | orange

CALCIUM + D3*

Ingredients	per serving size (1)
Tri-Calcium	100 mg
Vitamin D3	5 mcg

*standard colour: red
standard flavour: strawberry

VITAMIN D3*

Ingredients	per serving size (1)
Vitamin D3	10 mg

*standard colour: yellow
standard flavour: lemon

CBD*

Ingredients	per serving size (1)
CBD Isolate (THC free)	10 – 30 mg

*standard colour: red
standard flavour: raspberry

VITAMIN C*

Ingredients	per serving size (1)
Vitamin C	80 mg

*standard colour: orange
standard flavour: orange

OMEGA 3 + MULTIVITAMIN*

	Kids	Adults
Ingredients	per serving size (1)	per serving size (2)
Linseed oil	60 mg	120 mg
Vitamin A	400 mcg	400 mcg
Vitamin C	20 mg	40 mg
Vitamin D3	2,5 mcg	5 mcg
Niacin	4 mg	8 mg
Pantothenic acid	3 mg	6 mg
Vitamin E	3 mg	6 mg
Vitamin B6	0,7 mg	1,4 mg
Folic acid	50 mcg	100 mcg
Zinc	625 mcg	1,25 mg
Biotin	18,5 mcg	37 mcg
Iodine	7,5 mcg	15 mcg
Vitamin B12	0,75 mcg	1,5 mcg

*standard colour: orange
standard flavour: orange

READY-TO-GO FORMULAS

MELATONIN + CBD*

Ingredients	per serving size (1)
CBD Isolate (THC free)	10 – 30 mg
Melatonin	0,5 – 3 mg

*standard colour: red
standard flavour: raspberry

ASHWAGANDHA*

Ingredients	per serving size (1)
Ashwagandha	125 – 200 mg

*standard colour: blue
standard flavour: berry mix

HEMPSEED OIL* bitter taste

Ingredients	per serving size (2)
Vitamin C	40 mg
Zinc	3 mg
Hempseed oil	100 mg

*standard colour: yellow
standard flavour: lemon

HAIR, SKIN & NAIL*

	Adults
Ingredients	per serving size (2)
Vitamin A	630 mcg
Vitamin C	20 mg
Vitamin D3	10 mcg
Vitamin E	11 mg
Vitamin B6	2 mg
Folic acid	260 mcg
Vitamin B12	6 mcg
Biotin	5000 mcg
Pantothenic acid	5,2 mg
Zinc	2,7 mg
Iodine	42 mcg
Choline	40 mcg
Inositol	40 mcg

*standard colour: pink
standard flavour: berry mix

IMMUNE BOOST*

Ingredients	per serving size (2)
Vitamin C	80 mg
Iron	10 mg
Zinc	10 mg

*standard colour: yellow
standard flavour: lemon

IRON + VITAMIN C*

Ingredients	per serving size (1)
Vitamin C	40 mg
Iron	5 mg

*standard colour: red
standard flavour: cherry

B-COMPLEX* bitter taste

Ingredients	per serving size (1)
Vitamin B1	1,1 mg
Vitamin B2	1,4 mg
Vitamin B3	16 mg
Vitamin B5	6 mg
Vitamin B6	1,4 mg
Vitamin B7	50 mcg
Vitamin B9	200 mcg
Vitamin B12	2,5 mcg

*standard colour: red
standard flavour: cherry

VITAMIN B12*

Ingredients	per serving size (2)
Vitamin B12	1000 mcg

*standard colour: red
standard flavour: raspberry

APPLE CIDER VINEGAR*

Ingredients	per serving size (2)
Apple cider vinegar	1000 mg
Folic acid	200 mcg
Vitamin B12	2,5 mcg
Vitamin B3	16 mg
Vitamin B6	1,4 mg
Biotin	50 mcg
Vitamin D3	5 mcg
Vitamin K1	75 mcg

*standard colour: red | green
standard flavour: raspberry | apple

2026

NEW



PMS

PMS* sugarfree

Ingredients	per serving size (2)
Magnesiumcitrat	35 mg
Vitamin B6	2,1 mg
Griffonia seed (5-HTP)	2,5 mcg
L-Theanine	40 mg

*standard colour: red
standard flavour: raspberry

EGGSHELL* for vegetarian

Ingredients	per serving size (2)
Eggshellmembran	300 mg
from that: Elastin	75 mg
from that: Collagen	66 mg
from that: hyaluronic acid	9 mg
from that: glycosaminoglycans	6 mg

*standard colour: red
standard flavour: strawberry



Eggshell



Magnesium

MAGNESIUM*

Ingredients	per serving size (1)
Magnesiumcitrat	430 mg
elementary Magnesium	60 mg

*Standard colour & flavour:
freely selectable

FORMULAS



D3 + K2

VITAMIN D3 + K2* sugarfree

Ingredients	per serving size (1)
Vitamin D3 (flichen)	25 mcg
Vitamin K2	40 mcg

*standard colour: yellow
standard flavour: lemon

Each product is tested for consistency and made to scale reliably. Formulas can be adapted to your specifications and market focus.

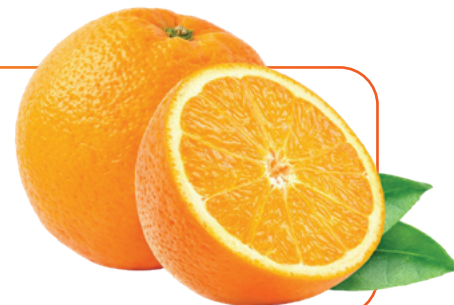
Let's find out what fits your product strategy.

PREMIUM B-COMPLEX*

no bitter taste, high bioavailability

Ingredients	per serving size (2)
Vitamin B1	1,1 mg
Vitamin B2	1,4 mg
Vitamin B3	16 mg
Vitamin B5	6 mg
Vitamin B6	1,4 mg
Vitamin B7	50 mcg
Vitamin B9	200 mcg
Vitamin B12	2,5 mcg

*standard colour: orange
standard flavour: orange



B-Complex

Our latest gummies concepts – market-ready and built to evolve. Each formula is based on defined ingredients, flavour and colour – and designed to align with your brand.

4. SET YOUR FLAVOUR



APPLE

1



LEMON

3



5



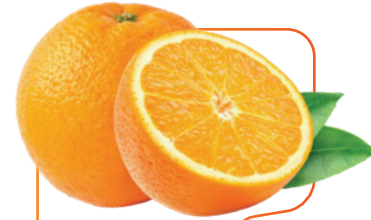
RED
CURRANT

7



STRAW
BERRY

9



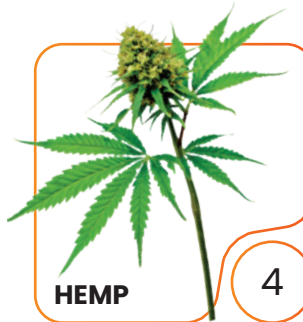
ORANGE

11



RASP
BERRY

2



HEMP

4



CHERRY

6



BLACK
BERRY

8



MANGO

10



BERRY
MIX

12



CUSTOM
FLAVOUR

13

Flavour is a key factor in how your product is experienced – it shapes first impressions, builds trust and influences repeat purchases.

At BHW, we work exclusively with natural, fruit-based flavours. Each is tested for sensory quality, formulation compatibility and reliable processing.

Flavours can be selected as shown or adapted to fit your formulation and market

5. FINALIZE YOUR PACKAGE

- Sizes: 150–250 ml for 30–120 gummies
- 45 mm CRC lid with HS seal insert
- custom colours available on request*



standard colours:
jar: white | clear,
lid: white | black | red

PET-JAR standard opening

- odourless | tasteless
- recyclable



Fully printable surface,
design customisable.

STAND-UP POUCHES

Additional colours
available on request.
Subject to MOQ
requirements and
manufacturer cost.



standard colours:
jar: brown | clear,
lid: white | black

- Sizes: 250–300 ml for 30–120 gummies
- plastic or aluminium lid with HS seal
- custom colours available on request*

PET-JAR wide opening



Ideal for sampling, events
or retail promotions.

- 2–3 gummies per unit
- custom available

GIVE-AWAY

 **Bayerische Heilmittel**
Wissenschaften GmbH

Packaging influences how your product is stored, handled and experienced. It supports safety, usability and brand perception – from first contact to repeat use.

Brefapharm provides production-ready packaging formats – from PET jars to stand-up pouches and sampling units. **All solutions can be adapted** in volume, material, closure and design to fit your brand.

CERTIFIED FOR WHAT MATTERS

All products are manufactured in Germany under HACCP-certified processes.

We are certified for Halal production and offer 100% vegan* formulations on request. Every batch is documented, traceable and produced to meet international quality expectations.

All formulations are **available with or without sugar** – using either maltitol/sorbitol or sugar/glucose syrup, **depending on your needs and market.**



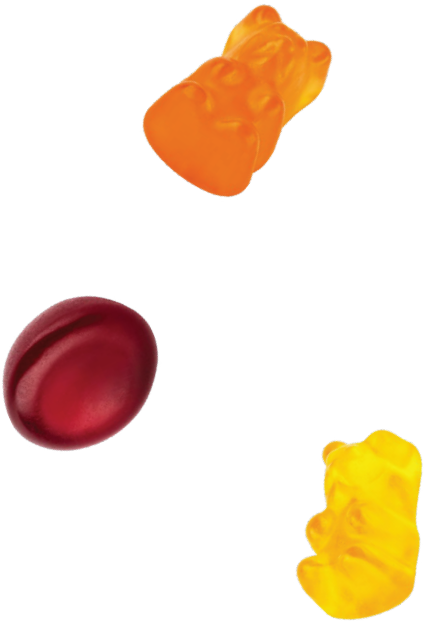
*Vegan options subject to formulation and regulatory requirements.

LEAD TIME **3–4 weeks** standard production

MOQ* • 120 pcs per jar **3,000 units**
 • 60 pcs per jar **6,000 units**
 • 30 pcs per jar **12,000 units**

BULK* 900 kg
SHELF LIFE 24 months

*** Start-up volumes are available on request**
we're happy to find the right starting point with you.



DELIVERY TERMS AT A GLANCE

Our delivery terms are designed to give you planning security – with flexible quantities and clear timeline. Smaller quantities may be possible by arrangement – depending on product and approval.

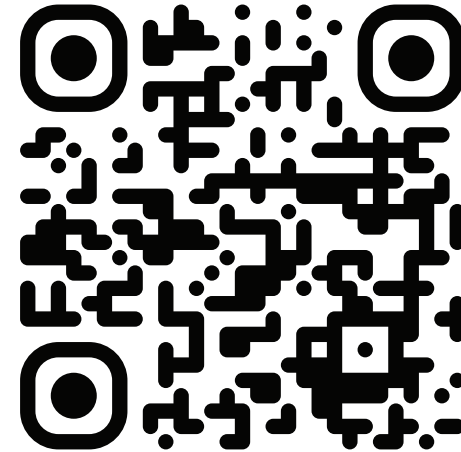
YOU HAVE THE IDEA. YOU'VE FOUND THE PARTNER.

LET'S MAKE IT REAL.

Every product starts with decisions – formulation, shape, flavour, packaging.

At BHW, we turn complexity into clarity and ideas into reliable products:
discreetly, efficiently, and tailored to your brand.

You've found the partner that thinks ahead, works precisely and lets your brand stay where it belongs: **in the spotlight.**



SCAN TO
BRING YOUR
IDEA TO LIFE



Step 1: Define your idea – with our configurator or talk to us directly.



Step 2: Shape your product guided by experience.



Step 3: Grow together – through structure, reliability and scale.

READY TO MOVE FORWARD?

Scan the code to get started or contact us directly at:
info@bayerische-heilmittel.de

WE'RE HERE WHEN YOUR IDEA IS READY FOR THE NEXT STEP.

Whether you're just starting out or refining an existing product – we listen, structure and produce what fits. Reliably, discreetly and with a long-term view.

CONTACT & OFFICES

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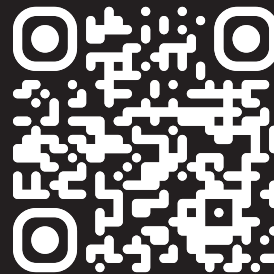
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Bayerische Heilmittel
Wissenschaften GmbH



north american
heilmittel Inc.



**REACH OUT
WE ARE READY
TO TALK!**